



Titalon 1400GF

RESIN : POLYAMIDE6 RESIN

PRODUCT DESCRIPTION : 40% GLASS FIBER REINFORCED , HIGH STRENGTH.

Properties	Unit	method	Value
Color	-	-	Black/Natural
specific gravity	g/cm ³	ISO 1183	1.45
Tensile strength	MPa	ISO	200
Tensile Elongation		527-1,2	>3
Flexural strength	MPa	ISO 178	290
Flexural modulus			13800
Charpy impact strength(notched)	kJ/m ²	ISO	14
		179/1eA	
Heat Deflection Temperature(1.8MPa)	°C	ISO 75-1,2	210
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹⁴
Surface resistivity	Ω		1×10 ¹⁴
Flammability		UL 94	HB
Mold shrinkage	%	50x70x3 mmt	0.3~1.0
MOLDING CONDITION	°C	Drying	80~100x 4Hrs
		Melt Temp.	230~260
		Mold Temp.	60~100
	%	Inject. Press.	30~70
Inject. Velocity		30~60	

*All property values shown in this data sheet are the representative values and not minimum value of this material.