



Titalon 4200GF

RESIN : POLYAMIDE46 RESIN

PRODUCT DESCRIPTION : 20% CARBON FIBER REINFORCED

Properties	Unit	method	Value
Color	-	-	Natural
specific gravity	g/cm ³	ISO 1183	1.33
Tensile strength	MPa	ISO	165
Tensile Elongation		527-1,2	>3.50
Flexural strength	MPa	ISO 178	245
Flexural modulus			8000
Charpy impact strength(notched)	kJ/m ²	ISO 179/1eA	11
Heat Deflection Temperature (1.8MPa)	°C	ISO 75-1,2	250
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹³
Surface resistivity	Ω		1×10 ¹³
Flammability		UL 94	HB
Mold shrinkage	%	50x70x3 mmt	0.3~0.8
MOLDING CONDITION	°C	Drying	100x 4Hrs
		Melt Temperature	290~320
		Mold Temperature	80~120
	%	Inject. Pressure	30~70
		Inject. Velocity	30~60

*All property values shown in this data sheet are the representative values and not minimum value of this material.